

# primeALL™

### DESCRIPTION

**Duralex primeALL**<sup>TM</sup> is a water-based single pack air dry primer featuring excellent adhesion to a variety of interior and exterior surfaces.

#### USES

Exceptional adhesion allows for priming of difficult surfaces such as laminate, tiles, glass, fibreglass and PVC. As a high adhesion anti-corrosive primer direct on mild steel surfaces. Provides excellent adhesion and corrosion protection for metal surfaces such as steel, aluminium, copper, stainless steel, weathered galvanised steel, wrought iron and cast iron. Not for areas of constant immersion. Also suitable for wood, MDF, Masonite, concrete, cement sheet, previously painted surfaces in good condition. May be overcoated with both single and 2 pack top coats, both water based and solvent based.

#### PROPERTIES

- Excellent adhesion to properly prepared surfaces.
- Fast drying, white in colour.
- Excellent levelling, easy to sand.
- Excellent anti-corrosive properties based on zinc phosphate.
- May be used without top coating for interior use.
- · Good short term exterior protection without top coating.

#### SUITABLE SUBSTRATES

These include laminate, tiles, glass, fibreglass, PVC, metal surfaces such as steel, aluminium, copper, stainless steel, weathered galvanised steel, wrought iron and cast iron, wood, MDF, Masonite, concrete and cement sheet. Existing painted surfaces must be in sound condition with no cracking, crazing or flaking.

#### SURFACE PREPARATION

**Steel:** remove mill scale, rust and old flaking paintwork by sandblasting, wire brush, grinding or sanding and remove light surface rust with fine sand paper. Clean surface with methylated spirit to remove all traces of wax, grease, silicone, oil and dirt prior to priming.

Other metals: clean with methylated spirit.

**Laminate, melamine:** sand with 280-360 grit paper then clean with methylated spirit.

**Timber, previously painted surfaces:** lightly sand and wipe with a clean cloth till dust free.

**MDF, Masonite:** wipe with a clean cloth till dust free.

**Tiles, glass:** remove mould, clean any grease, dirt, soap residues with strong detergent. Rinse well and allow to dry. Wipe with methylated spirit. It is essential that all surfaces are thoroughly cleaned and dried to obtain good adhesion.

#### APPLICATION

Brushing: Use straight from the can by brush, roller or

spray. Apply one coat by brush or roller. Allow to dry for 2 hours then apply second coat at right angles to first coat.

May be tinted with suitable concentrated tinters to light pastel shades. Allow the appropriate drying time (see below) before applying the selected colour coat. If however surface defects need to be removed, sand with 400-600 grit paper to remove imperfections.

**Spraying:** Apply 2 coats allowing flash off time of 15-20 mins.

#### **DRYING TIME**

Touch dry in approximately 30 mins depending on temperature and build. Recoat after allowing 2 hours drying. Overcoating requires drying for 2 hours for single pack coatings, 4 hours for 2 pack coatings. Allow minimum 4 hours drying if sanding is required. De-nib after 2 hours. Provide adequate cross ventilation when painting indoors during and after use to dissipate water vapour.

**Note:** Mechanical ventilation is required if painting in an area with no natural ventilation.

CLEAN UP

## With water.

### COVERAGE

Up to 16 square metres per Litre per coat.

#### SIZES

10, 4, 1 Litre and 500mL.

#### STORAGE

Store in a cool dry place and always replace the lid securely after use.

#### RECYCLE

This can is recyclable. Check with your local council to see if it is participating in a steel can recycling programme.

#### ENVIRONMENT

Low odour. Low V.O.C. Environmentally friendly.

#### IMPORTANT

Keep out of reach of children. If contact with the eyes occurs, rinse with running water and seek help if irritation persists. If swallowed, do not induce vomiting. Give a glass of water and seek medical assistance or contact the Poison Information Centre (13 11 26).



without guarantee, warranty or responsibility of any kind. Users of our products should perform their own tests to determine the suitability of each Duralex product for their particular purposes. This information is being constantly updated and subject to change without notice.

The information given herein is believed to be accurate and reliable but is presented

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DURALEX

ENVIRONMENTALLY

AWARE

# **NEVER POUR LEFTOVER PAINTS DOWN THE DRAIN**

# **CLEANING UP AFTER PAINTING**

## (Industry standard for Water-based paint)

#### **EXCESS/UNWANTED PAINT**

- At the completion of a painting job, pour, brush or roll excess unwanted paint onto an absorbent material such as kitty litter, old rags, newspaper, cardboard, etc.
- Allow paint to dry, this could take up one week, then dispose with household waste collection services.

#### WASHING OF EQUIPMENT: (Two-Container Method)

#### • 20 Litre containers are best!

- Wash brushes, rollers and other equipment in the FIRST container of water.
- Transfer the washed equipment to the SECOND container filled with clean water for a final rinse.
- Allow the containers to stand, overnight the paint solids will settle to the bottom, this usually takes about 12 hours. The clear water from the FIRST container may now be poured on the garden where it will be absorbed into the ground. Avoid areas near drains, streams, rivers or lakes.

#### **DISPOSAL OF RESIDUE:**

- Paint solids at the bottom of the first container can be scraped onto an absorbent material as previously described. Allow to dry, then dispose as previously described.
- The SECOND container can now be used as the first wash. Follow this cleaning system until the job is completed.

#### CAUTION:

• Never allow waste water to enter household storm water drains or sewers.

# **DISPOSAL OF LEFTOVER PAINT CONTAINERS**

#### EMPTY OUT CONTAINER

Ensure paint container is as clean as possible.

#### **RECYCLE STEEL CONTAINER**

• The cleaned paint container can be disposed of via local steel recycling programs (check with your local Council).